

WEST CHESTER  
ASSEMBLY INSTRUCTIONS



(717) 354-8998 • (877) 560-5966  
New Holland, PA

# #500 & 506 5' Gliders

West Chester & Curve Back Gliders



## Tools Required

- Hammer
- #2 Square Head Bit
- Power Drill
- 7/16" Socket or 7/16 wrench

## Included Hardware

|          |   |    |                             |
|----------|---|----|-----------------------------|
| <b>A</b> |  | 4  | 1/4" x 2 1/4" Carriage Bolt |
| <b>B</b> |  | 4  | 1/4" x 2 1/2" Carriage Bolt |
| <b>C</b> |  | 2  | 1/4" x 3" Carriage Bolt     |
| <b>D</b> |  | 8  | 1/4" x 3 1/2" Carriage Bolt |
| <b>E</b> |  | 18 | 1/4" Nut                    |
| <b>F</b> |  | 8  | 1/4" x 3" Lag Bolt          |

## Instructions:

1. Unpack items from box(es). Be sure to match any numbers & letters that you may find on the pieces.
2. To begin, set the seat upright. Set the back into the seat. Fasten the end using 2 (B) 1/4" x 2 1/2" Carriage Bolts & 2 (E) 1/4" Nuts. Repeat on the other side. Then fasten the back on two center upright braces using 2 (A) 1/4" x 2 1/4" Carriage Bolts & 2 (E) 1/4" Nuts on each brace. (Illustration 2)
3. Lay the glider on its back and fasten the arm and leg combo. Fasten the arm of the arm/leg combo to the back using 1 (C) 1/4" x 3" Carriage Bolt & 1 (E) 1/4" Nut. Then fasten the legs of the arm/leg combo using 4 (D) 1/4" x 3 1/2" Carriage Bolts & 4 (E) 1/4" Nuts. (Illustration 3) Repeat on the other side.
4. With the glider still laying on its back, fasten the glider rails to the glider base. Fasten using 4 (F) 1/4" x 3" Lag Bolts. (Illustration 4) Repeat on the other side.

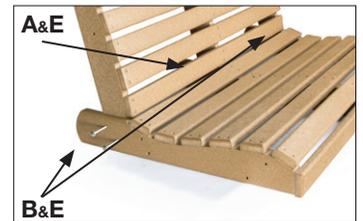


Illustration 2

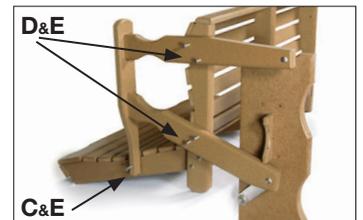


Illustration 3

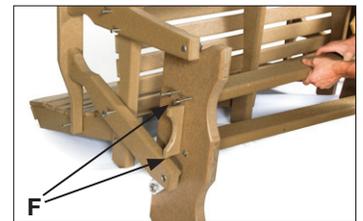


Illustration 4

**\*NOTE:** Photos shown above are from the 4' Series. The only difference between the two is that the back has two upright braces instead of one.